

Garant**Indexable insert for turning VCGT 050102, for finish machining, Type: HB7025-1****Order data**

Order number	261358 HB7025-1
GTIN	4045197941312
Item class	21I

Technical description

Cutting depth a_p	0.05 - 0.4 mm
Corner radius	0.2 mm
Tool material	Carbide
Finishing/roughing assignment	Finishing
Chip breaker	SF
Cutting conditions	slightly interrupted
Feed f	0.03 - 0.2 mm/rev.
Main application	P
Cutting speed v_c main application	80 - 190 m/min
Grade	HB7025-1

ISO code indexable insert	VCGT 050102
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning